Master Photovoltaics Engineering Science

Module Manual



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All modules are self-contained and modules of winter and summer semester do not rely on each other (prerequisites only as mentioned at the end of the respective description; modules CSSC and TFSC need module PSC in parallel).

The modules of semester 1 (cf. schedule below) are usually taught in the winter semester, the others in the summer semester.

The program can be started either in the winter or summer semester.

		Credits																										
Seme	ester	1				5					10					15				20				25				30
	- 1.	Physics of the Solar Cell		Cell	Cry	/stallii	ne Sili Cells	con S	olar	Thin Film Solar Cells		;	Cell and Materials Diagnostics		Solar System Applications			Power Electronics in Photovoltaic Systems										
	2.	Solar Modules and Components			d	Sys	stem a R	and C Ieliabi	ompoi lity	nent	System Design, Monitoring, Yield and Performance Analysis			1	Storage Systems			3	Electric Grids, Solar Energy Integration		Business Studies							
	3.								Mas	ter The	esis																	
																Credit	5	Share										
		Modules directly related to photovoltaics engineering						5	5	61%										 								
				Comp	lemen	tary m	nodule									5	6%											
					Maste	er thesi	s									3)	33%										
																9)	100%										

PES/01 Physics of the S	olar Cell (PSC)					
-	. ,	Compulsory module				
Program	Photovoltaics Engineering Science (Mas	ster of Science)				
Lecturer	Prof. Dr. Norbert Bernhard					
Semester	1. or 2.					
Workload	150 hours, including 75 teaching hours					
	Lecture	30 h				
Forms of tuition	Exercises	30 h				
	Computer exercises (computer lab)	15 h				
	Self study	75 h				
Forms of Media	Blackboard, Transparencies, Presentati	ions, Computer Pool				
Awarded Credit	5 Credit Points	· · · · ·				
Language	English					
Examination	Written examination (2 h) or oral examir	nation (30 min)				
Target skills:	· · ·	· · · · · · · · · · · · · · · · · · ·				
performance of a solar cell on which modern solar cell various calculations or estin important solar cell functior (programs AFORS-HET an Contents:	They shall gain a basic understanding or simulation programs are based on. They nations analytically or numerically. They halities and their dependence on critical p d PC1D are used).	f the theoretical formalism shall be able to perform should be able to simulate arameters on the computer				
 Contents: Fundamentals of the electronic band structure of a semiconductor Density of states distribution function and effective density of states at band edges Doping in semiconductors, Fermi-Dirac statistics, Boltzmann approximation Electron transport in semiconductors, drift and diffusion currents Charge carrier mobility and diffusion coefficient Electrostatics of the p/n junction (charge density, electric field strength, electricpotential) The non-illuminated p/n junction in steady state Diode equation and IV characteristics Charge carrier generation and recombination Dielectric function, absorption coefficient, absorption profiles Photogeneration of charge carriers, direct and indirect semiconductors Recombination mechanisms (radiative, SRH, Auger, surface recombination) Fermi level, quasi-Fermi levels, electrochemical potential The illuminated p/n junction in steady state Semiconductor equations and their solution Solar cell equation (diode equation under illumination) Diffusion and drift determined charge carrier collection Semiconductor heterojunctions and metal-semiconductor junctions Heterojunction solar cells and Schottky cells Metal-insulator heterojunction (MIS cell) Chemical and field-effect surface passivation Physical limitations of the conversion efficiency Photons and Bose-Einstein statistics; the solar cell as thermodynamic engine Theoretical limits of conversion efficiency 						
 Peter Würfel and Uli Würfel: Physics of Solar Cells, 3rd ed., Wiley VCH, Weinheim, 2016 Jenny Nelson: The Physics of Solar Cells, Imperial College Press, London, 2003 Cettried H. Bauer: Photovoltaia Solar Energy Conversion, Springer, Heidelbarg et al. 201 						
 Gottined H. Bauer: Pho Thomas Dittrich: Mater 	 Thomas Dittrich: Materials Concepts for Solar Cells. 2nd ed World Scientific. London. 20 					
Prerequisites:		London, 2010				
Physics knowledge acc	cording to Engineering Science Bachelor	sdegree; especially:				
electrodynamics. therm	odynamics, optics, atomic and solid state	e physics				
Mathematics according	to Engineering Science Bachelor's degr	ee: infinitesimal calculus				
(differentiation and inte	gration), differential equations, complex r	numbers				

PES/0	2 Crystalline Silico	on Solar Cells (CSSC) C	ompulsory module				
Progra	m	Photovoltaics Engineering Science (Master	of Science)				
Lectur	er	Prof. Dr. Jörg Bagdahn / Prof. Dr. Norbert B	ernhard				
Semes	ter	1. or 2.					
Worklo	bad	150 hours, including 75 teaching hours					
		Lecture	30 h				
_		Exercises (or seminar)	30 h				
Forms of tuition		Laboratory experiments (and excursions)	15 h				
		Self study	75 h				
		Blackboard Transparencies Presentations	Laboratory				
Forms	of Media	experiments	Laboratory				
Award	ed Credit	5 Credit Points					
Langu	ade	English					
Exami	nation	Written examination (2 h) or oral examinatio	n (30 min)				
Target	skills:						
The	e students shall gain a fu	indamental understanding of the properties a	nd manufacturing				
pro	cesses of the silicon bas	se material and the silicon wafers. They shall	acquire an				
und	derstanding of the structu	ire types and manufacturing processes of cr	vstalline silicon solar				
cel	ls. They shall be able to	understand the interdependence between pro	ocess parameters in the				
pro	duction process and per	formance parameters of the final solar cell.	F				
Conter	nts:						
•	Silicon production from	raw materials; production of poly-crystalline b	oase material				
•	Crystal growth: role of a	defects in crystals: doping of base material					
•	Production of mono- an	nd multi-crystalline wafers					
•	Wafering (slurry and di	a man of ystalline waters					
•	Sow domogo romoval	anono-wire sawing) and texturing etch (alkaling, acidic plasma)					
•	Saw damage removal a	fusion (Fish's love diffusion equation enable	4:				
•	I neory of the emitter di	flusion (Fick's laws, diffusion equation, analy	tical solutions)				
•	Diffusion process in the	norizontal quartz furnace and the conveyor i	beitfurnace				
•	Emitter formation by ior	implantation					
•	Gettering; selective em	itters					
•	Removal of phosphorus	s (PSG) or boron glass (BSG) layer					
٠	Monitoring of the dopin	g density					
•	Anti-reflective coatings						
•	Surface passivation (fro	ont and rear side), PECVD, ALD					
•	Metal contacts, screen	printing process					
•	Anneal and firing proce	SS					
•	Back-surface field						
•	Alternative metallization	processes					
•	Wafer edge isolation	•					
•	Passivated emitter and	rear cell (PERC), back-side passivation					
•	n-doped base laver, p-o	loped emitter (PERT, PERL)					
•	Interdigitated back-cont	tact cell (IBC)					
•	Silicon beteroiunction (SHI) cell passivation by a-Si H amorphous/	ooly-Si contacts				
•	Tunnelling contacts TC	Pcon (POLO) cell and other advanced conce	ents				
•	Tandem cell (c-Si plus	perovskite)					
Literat	ure:						
•	Konrad Mertens: Photo	voltaics: Fundamentals, Technology and Pra-	ctice: Wilev 2 rd ed 2019				
•	Antonio Luque Steven	Heredus (ed.): Handbook of Photovoltaic Sci	ence and Engineering				
-	2nd ed Wiley Chiches	ter 2011	ense and Engineering,				
_	Angele Reinders et al	(ed.): Photovoltaic Solar Energy: From Funda	mentals to				
•	Applications Wildy Ch	ichester & Hohoken 2017					
•	Original research and r	eview articles (e.g. Proc. FILP\/SEC. Progres	ss in Photovoltaics)				
Preren	Proroquisites						
i leieq	Dhysics knowledge ees	ording to Engineering Science Bacheler: ma	tule PSC in parallel				
•	Chomiotry (or material		aule FOU III parallel				
•	Chemistry (or materials	science) knowledge according to Engineerin					
•	iviatnematics according	to Engineering Science Bachelor's degree: in	ntinitesimal calculus				
	(differentiation and integ	gration), differential equations, complex numb	Ders				

PES/03 Thin Film Solar	Cells (TFSC)					
	Č Ć	ompulsory module				
Program	Photovoltaics Engineering Science (Master	of Science)				
Lecturer	Prof. Dr. Norbert Bernhard					
Semester	1. or 2.					
Workload	150 hours, including 75 teaching hours					
	Lecture	30 h				
Forms of tuition	Exercises (or seminar)	30 h				
	Laboratory experiments (and excursions)	15 h				
	Self study	/5 h				
Forms of Media	Blackboard, Transparencies, Presentations,	, Laboratory				
Awarded Credit	5 Credit Points					
	English					
Examination	Written examination (2 h) or oral examination	on (30 min)				
Target skills:						
The students shall gain a f	undamental understanding of the various thin	film technologies, which				
are used for manufacturing	thin film solar cells. They shall acquire an ov	erview of the various				
thin film solar cells types a	nd shall be able to recognize similarities and o	differences between the				
various cell types.						
Contents:						
Fundamentals of vacua	Im and nign-vacuum technology					
Deposition technologie Manalithia parias papa	s (PVD, CVD, chemical bath deposition)					
Wononinic series control Transparent conduction	ection of solar cells	~				
Amorphous silicon and	micromorphous silicon solar cells	J				
Material properties and	I deposition technology (PECVD)					
Drift determined vs. dif	fusion determined cell					
Copper indium (gallium	Copper indium (gallium) diselenide (sulfide) solar cells (chalconvrite P\/)					
Material properties be	terojunction cell phase diagram					
Co-evaporation vs. sec	uential deposition					
Cd-free cells: Kesterite	s: KF. RbF treatment					
 Anderson model of het 	erojunctions, deviations from Anderson mode	el in reality				
Cadmium telluride sola	ir cells	,				
 Material properties, specific 	ecial deposition technologies (VTD, CSS), Cd	Cl ₂ post-treatment				
 Perovskite solar cells (as single junction cells and as window cell for	tandem devices)				
 Perspective of the c-Si 	/perovskite tandem device					
 Dye sensitized solar ce 	ells (liquid and solid-state electrolyte cells)					
 Organic solar cells (sm 	all molecules vs. polymers)					
HOMO & LUMO conce	pt of organic devices; exciton charge transpo	rt				
Gallium arsenide base	d solar cells as epitaxial thin-film cells on a cr	ystalline bulk substrate				
Tandem, triple and mu	Itiple junction concept for concentrating PV					
Literature:						
Konrad Mertens: Photo Lof Departments and V//	ovoltaics: Fundamentais, Technology and Pra	ctice; vviley, 2°ed.,2019				
Jet Poortmans and Via Characterization and Via	almir Arknipov (ed.): I nin Film Solar Cells: Fa	abrication,				
	Applications, whey, Chichester, 2006 (correcte Marpar Schools: Chalaggapida Bhatavaltaisa	Wilow VCH Wainhaim				
	Werner Schock. Chalcogenide Photovollaics,					
C Brabec V Dyakopc	2011 C. Probas V. Dyskonow II. Schorf (ad.): Organia Photovoltaisa, Wilay VCH, Weinheim					
2008	w, o. ochen (eu.). Organie Photovoltaics, Wi					
Antonio Luque Steven	Hegedus (ed.): Handbook of Photovoltaic Sc	ience and Engineering				
2nd ed., Wiley, Chicher	2nd ed Wiley Chichester 2011					
Angele Reinders et al.	Angele Reinders et al. (ed.): Photovoltaic Solar Energy: From Fundamentals to					
Applications, Wiley, Chichester & Hoboken, 2017						
Original research and I	eview articles (e.g. Proc. EU PVSEC, Progre	ss in Photovoltaics)				
Prerequisites:						
Physics knowledge acc	cording to Engineering Science Bachelor; mo	dule PSC in parallel				
Chemistry (or materials	s science) knowledge according to Engineerin	ng Science Bachelor				

PES/04 Cell and Ma	PES/04 Cell and Materials Diagnostics (CMD)						
	,	Compulsory module					
Program	Photovoltaics Engineering Science (Mas	ter of Science)					
Lecturer	Prof. Dr. Christian Hagendorf (Fraunhofe	er CSP)					
Semester	1. or 2.						
Workload	150 hours, including 75 teaching hours						
	Lecture	30 h					
Forms of tuition	Exercises (or seminar)	30 h					
Forms of fullion	Laboratory experiments (and excursions) 15 h					
	Self-study	75 h					
Forms of Media	Blackboard, Transparencies, Presentation experiments	ons, Laboratory					
Awarded Credit	5 Credit Points						
Language	English						
Examination	Written examination (2 h) or oral examin	ation (30 min)					
Target skills:							
 The students shall gain fundamental knowledge in methodology and analytical techniques for characterization of solar cells and materials of photovoltaic modules. Lectures, exercises and excursions will provide an overview on typical electrical, optical, microstructural and element-analytical methods that are used in industrial defect diagnostics as well as material characterization in research and development. The typical workflow of solar cell loss analysis, defect localization, sample preparation and microstructural root cause analysis will be taught at examples from applied research projects. Contents: Introduction to solar cell and materials diagnostics Electrical and optical characterization, advanced spatially resolved methods Methodology and workflow in PV-cell and materials defect diagnostics (c-Si-PV, thin film-PV, next generation solar cells) PV cell defect diagnostics and non-destructive testing methods (case studies: PID) Microstructure diagnostics of materials by SEM, ESEM, TEM, STEM, FIB, AFM and analytical methods (EDX, WDX, EBSD, EELS, XPS, AES, SIMS) Industrial quality control (sun simulators) and outdoor metrology for advanced functional testing and technology optimization 							
 Antonio Luque (Editor), Handbook of Photovoltaic Science and Engineering, Wiley 2011 Christiana Honsberg, Stuart Bowden, www.pveducation.org, internet, 2017 L. Reimer, P. H. Hawkes, Scanning Electron Microscopy, Springer 2010 H. Kohl, L. Reimer, Transmission Electron Microscopy, Springer, 2008 P. H. Hawkes, J. C.H. Spence, Science of Microscopy, Springer, 2007 H. Bethge, J. Heydenreich, Electron Microscopy in Solid State Physics, Elsevier, 1987 Prerequisites: Physics knowledge according to Engineering Science Bachelor's degree; especially: electrodynamics, thermodynamics, optics, atomic and solid state physics Mathematics according to Engineering Science Bachelor's degree: infinitesimal calculus 							
(differentiation a	nd integration), differential equations, complex n	umbers					

PES/05 Solar System Ap	PES/05 Solar System Applications (SSA)							
	Compulsory module							
Program	Photovoltaics Engineering Science (Master	of Science)						
Lecturer	Prof. Dr. Carlos Meza	,						
Semester	1. or 2.							
Workload	Workload 150 hours, including 75 teaching hours							
	Lecture	30 h						
Forme of twitten	Exercises (or seminars)	30 h						
Forms of tuition	Laboratory experiments (and excursions)	15 h						
	Self-study	75 h						
Formo of Modia	Blackboard, Transparencies, Presentations,	Laboratory						
Forms of Media	experiments	-						
Awarded Credit	5 Credit Points							
Language	English							
Examination	Written examination (2 h) or oral examinatio	n (30 min)						
Target skills:								
This course aims to prov	de students with a broad understanding of	f the current and future						
applications of photovoltai	c systems (PVS). The module is intended	to give an application-						
related bird's eye view or	system technology, complementary to the	other rather specifically						
physical, chemical or mat	erials science and power electronics-related	d subjects of the winter						
semester. After the comple	etion of this module, the students should be	able to understand why						
PV systems are useful ir	different applications. Students will devel	op skills to identify the						
advantages and disadvanta	ages of different solar system applications an	d assess their economic						
value. This module is aime	d to generate a comprehensive, but not too	technical, understanding						
of PV system technology,	given that PV systems technical details are c	overed in other modules						
of the Master Program.								
Contents:								
Main elements of a pho	otovoltaic system: Photovoltaic cells and mode	ules; Power electronic						
converters; Batteries.								
Variables and condition	is that affect the performance of a PV system	: Solar irradiance and						
inclined structures, ver	ical mounting structures and trackers (single-	and dual-axis);						
Temperature; Continge	ncies (lightning, over-voltage and current) an	d protection devices.						
Power load characteriz	ation to understand the applicability of a PV s	ystem: Power demand						
vs. energy demand; Co	insideration for AC loads; Pumps and other in	ductive loads.						
Solar system application	n according to the load: Grid-connected syste	ems; Stand-alone						
connected systems.								
 Solar system application 	n according to the context and end use: Floa	ting PV (FPV);						
Agrivoltaics (APV); Bui	ding integrated photovoltaic (BIPV); Vehicle i	ntegrated photovoltaic						
(VIPV); Photovoltaic er	nbedded in small electronic devices: Other no	ovel applications.						
Techno-economic asse	 Techno-economic assessment of solar system applications. 							
Literature:								
• Louie Henry Off-grid (entrical systems in developing countries. Ch	am Switzerland:						
Springer International F	Publishing 2018	an, Switzenand.						
Springer International Fublishing, 2010. Polyious Dismile and Ernort Materna, Ontimization of shotovaltais newer systems:								
modelization simulation	 Nervioua, Djamila, and Emest Malagne. Optimization of photovollaic power systems: modelization, simulation and control. Springer Science & Business Media, 2012. 							
Deutsche Gesellschaft	Doutecho Cocolleghaft für Sopponongraio (DCS). Diagning and installing photovoltaio							
systems: a quide for inc	systems: a quide for installers, architects, and angineers. Poutledge, 2013							
Articles from IEEE Xplc	Articles from IEEE Xplore. Science Direct and MDPI databases							
Prerequisites:	Prerequisites:							
Physics knowledge acc	ording to Engineering Science Bachelor's de	gree; especially optical						
properties of the mater	al, energy band models etc.							
 Fundamentals of electric 	ical engineering: electronic devices (diode, tra	ansistor, capacitance						
etc.), DC circuits, series	s and parallel connection of devices, AC circu	its (1 phase, 3 phases)						

PES/06 Solar Modules ar	nd Components (SMC)	ompulsory modulo					
Discourse							
Program	Photovoltaics Engineering Science (Master	of Science)					
Lecturer	Prof. Dr. Norbert Bernhard						
Semester	1. or 2.						
Workload	150 hours, including 75 teaching hours	1					
	Lecture	30 h					
Forms of tuition	Exercises (or seminar)	30 h					
	Computer exercises	15 h					
	Self study	75 h					
Forma of Madia	Blackboard, Transparencies, Presentations,	Laboratory					
Forms of Media	experiments	-					
Awarded Credit	5 Credit Points						
Language	English						
Examination	Written examination (2 h) or oral examination	on (30 min)					
Target skills:		× ,					
film modules. They shall un module. They shall understa shading and recover at leas components of a modules a	derstand the series and parallel connection of and how a bypass diode can protect the mod at a part of the electric energy production. The and their role in the modules.	of solar cells to a lule in case of partial ey shall understand the					
 Structure of crystalline s Structure of thin film sol Nominal and performant Dependence of module Series and parallel control Series and parallel control The current-voltage char Reverse bias and revert Thermal breakdown und Shading impact on sola Bypass diodes and their Overview of manufacture Solar glass (properties and Encapsulation of solar methods Double-glass modules Joining technologies (solar module control Cell-to-module efficience 	Contents: • Structure of crystalline silicon solar modules • Structure of thin film solar modules • Nominal and performance parameters of solar modules, data sheets • Dependence of module parameters on irradiance and temperature • Series and parallel connection of identical solar cells • Series and parallel connection of non-identical solar cells • The current-voltage characteristics of a module in all quadrants • Reverse bias and reverse current regime • Thermal breakdown under reverse bias • Shading impact on solar module performance • Bypass diodes and their role in protecting cells and modules and recovering losses • Overview of manufacturing process of solar modules • Solar glass (properties and manufacturing) • Encapsulation of solar modules (polymers and processes) • Back-sheets for solar modules • Double-glass modules • Double-glass modules • Joining technologies (soldering, welding, glueing) • Advanced module concepts (half-cell, shingled, bifacial) • Cell-to-module efficiency						
Literature:							
 Konrad Mertens: Photovoltaics: Fundamentals, Technology and Practice; Wiley, 2nd ed., 2019 Heinrich Häberlin: Photovoltaics, System Design and Practice, Wiley 2012 Harry Wirth, Karl-Anders Weiß, Cornelia Wiesmeier: Photovoltaic Modules: Technology and Reliability, De Gruyter, 2016 Original research and review articles (e.g. Proc. EU PVSEC, Progress in Photovoltaics) Prerequisites: Fundamentals of electrical engineering: DC circuits, series and parallel connection of devices, ideal and linear current source, diode equation, bipolar and Schottky diodes Fundamentals of chemistry or materials science: inorganic chemistry, organic chemistry (especially polymers), phase diagrams 							

PES/07 System Design, Monitoring, Yield and Performance Analysis,							
Brogram	Bhotovoltaics Engineering Science (Maste	r of Science)					
	Prof. Dr. Norbert Berehard (responsible):	r or science)					
Lecturer	Dipl -Ing (FH) Sebastian Dittmann (PVsvs	t)					
Semester	1. or 2.	(<u>)</u>					
Workload	150 hours, including 75 teaching hours						
	Lecture	30 h					
	Exercises (or seminar)	30 h					
Forms of tuition	Computer exercises	15 h					
	Self study	75 h					
Forms of Media	Blackboard Transparencies Presentation	s Computer Pool					
Awarded Credit	5 Credit Points						
	English						
Examination	Written examination (2 h) or oral examinat	ion (30 min)					
Target skills:							
system and calculate the e software (program PVsyst i market works. Contents: • Solar irradiance (direct	nergy yield forecast by using a commercial s s used). They shall acquire a basic understa , diffuse, albedo)	solar system planning anding how the PV					
Geographic distribution	of irradiance						
 Models for estimation of 	of diffuse portion						
 Dependence of direct, 	diffuse and albedo irradiance on module inc	lination					
 Radiation monitoring (p 	yranometers, reference cells)						
 Shading analysis 							
 Different system conce 	pts (string inverter, central inverter, master-	slave, module inverter)					
 Series and parallel con 	nections of modules						
Reverse current regime	e, string diodes, string fuses						
 Generator junction box 	, circuit breakers, surge arresters						
 Solar cable sizing 							
 Power and voltage sizin 	ng of the inverter; inverter data sheets						
 System monitoring, nor 	malized yields and losses						
Performance analysis							
 Yield forecast 							
 Elementary economic of 	considerations						
Solar system planning	software (PVsyst)						
Market development in	the past, scenarios for the future						
Literature:							
 Konrad Mertens: Photovoltaics: Fundamentals, Technology and Practice; Wiley, 2nd ed. 2019 Heinrich Häberlin: Photovoltaics, System Design and Practice, Wiley 2012 							
 Deutsche Gesellschaft f ür Sonnenenergie (DGS; Ed.): Planning and Installing Photovoltaic Systems, 3rd ed., 2013, Routledge 							
Nicala Pearsall (ed.): T	Nicala Pearsall (ed.): The Performance of Photovoltaic Systems: Modelling, Measure-						
ment and Assessment,	Woodhead Publishing, Cambridge (MA) &	Kidlington, 2017					
Original research and review articles (e.g. Proc. EU PVSEC, Progress in Photovoltaics)							
 Fundamentals of electrical engineering: DC circuits, series and parallel connection of devices, AC circuits (1 phase, 3 phases) 							

PES/08 System and Com	ponent Reliability (SCR)	Compulsory module
D		(14

Program	Photovoltaics Engineering Science (Master of Science)				
Lecturer	Dr. Bengt Jäckel (responsible), in cooperation with Prof. Dr. Jörg				
Lecturer	Bagdahn, DiplIng.(FH) Sebastian Dittmann, and lecturers from the				
	Fraunhofer Center for Silicon Photovoltaics (CSP)				
Semester	1. or 2.				
Workload	150 hours, including 75 teaching hours				
	Lecture	30 h			
Forme of tuition	Exercises (or seminar or project work)	30 h			
Forms of tuition	Laboratory experiments (and excursions)	15 h			
	Self study	75 h			
Forms of Media	Blackboard, Transparencies, Presentations, Laboratory				
	experiments, Seminar				
Awarded Credit	5 Credit Points				
Language	English				
Examination	Seminar (~30min presentation) with question	ns from Lecturer and			
	audience plus written paper about the seminar topic				

Target skills:

The students shall gain a fundamental understanding of impact parameters for the reliability of PV modules, systems, and components. They shall understand the physical mechanisms of failure processes and test procedure how to monitor degradation processes. Furthermore, a fundamental understanding of accelerated test procedures to forecast the expected lifetime of solar cells and modules shall be obtained.

Contents:

Block #0:

General introduction to PV module reliability and its necessity

- Block #1: Introductions to PV failure modes
 - Overview of PV System and Component reliability
 - Introduction to mechanical failures of solar cells and modules
 - Reliability and failure modes of solar cells, modules and systems
 - Related terms and definitions
 - Introduction to "mission profiles" of PV modules
 - Materials: mechanical properties and failure modes (elasticity, plasticity, fatigue, failure with focus on e. g. solder joints and ribbons)
 - Thermo-mechanical fatigue interconnections

Block #2:

- Standardization: On local, European, and international level
- IEC standards for module reliability and PV module testing
- Optical properties and characterization of solar modules
- Electrical characterization of solar modules
- Outdoor testing of solar modules

Block #3

- Module related failures and loss mechanisms
 - LID kind of effects
 - Cell cracks and snail trails
 - Potential induced degradation (PID)
 - Soiling

Block #4

 New PV Applications and their challenges for Reliable operation: Building integrated photovoltaics (BIPV); Agri-PV, Floating PV

Literature:

- Konrad Mertens: Photovoltaics: Fundamentals, Technology and Practice; Wiley, 2014
- Karl-Anders Weiß: Photovoltaic Modules Reliability and Sustainability, De Gruyter 2021 **Prerequisites:**
 - Physics knowledge according to Engineering Science Bachelor's degree; especially mechanics, thermodynamics
 - Fundamentals of Photovoltaics, electrical engineering and materials science
 - Fundamentals of chemistry or materials science: inorganic chemistry, metals, glass, organic chemistry (especially polymers)

PES/09 Storage Systems (SS)						
Due une un	Dhatavaltaisa Engine aging Osianga (Mastar					
Program	Photovoltaics Engineering Science (Master	of Science)				
Lecturer	Prof. Dr. Carlos Meza					
Semester	1. Of Z.					
Workload	150 hours, including 75 teaching hours					
	Lecture	30 h				
Forms of tuition	Exercises (or seminars)	30 h				
	Laboratory experiments (and excursions)	15 h				
	Self-study	75 h				
Forms of Modia	Blackboard, Transparencies, Presentations,	Laboratory				
	experiments					
Awarded Credit	5 Credit Points					
Language	English					
Examination	Written examination (2 h) or oral examinatio	n (30 min)				
Target skills:		, ,				
 connected and off-grid systems. In this module, students will use modeling and simulation strategies to understand the power behavior of PV plants and storage systems. Contents: Power flow modeling of storage units. Types of storage technology Electrochemical (e.g., lead-acid, lithium-ion) Mechanical (e.g., flywheel, compressed air, pumped hydro) Thermal (e.g., molten salts) Electrical and magnetic (e.g., supercapacitors, magnetic energy storage) Hydrogen based. Storage units in stand-alone PV systems: sizing, selection criteria, modeling, and simulation. Storage units in grid-connected PV systems: curtailment avoidance, peak-shaving, sizing, selection criteria, modeling, and simulation. 						
 Literature: Huggins, R.A. Energy Storage, Springer, 2nd ed., Heidelberg 2016 Louie, Henry. Off-grid electrical systems in developing countries. Cham, Switzerland: Springer International Publishing, 2018. Breeze, Paul. Power system energy storage technologies. Academic Press, 2018. Articles from IEEE Xplore, Science Direct, and MDPI databases. 						
 Physics knowledge according to Engineering Science Bachelor's degree, especially basic terms of energy engineering. Fundamentals of electrical engineering, 						

PES/10 Electric Grids and Solar Energy Integration (EGSI)				
	Č	ompulsory module		
Program	Photovoltaics Engineering Science (Master of Science)			
Lecturer	Prof. Dr. Ralph Gottschalg			
Semester	1. or 2.			
Workload	150 hours, including 75 teaching hours			
Forms of tuition	Lecture	30 h		
	Exercises (or seminar)	30 h		
	Laboratory experiments (and excursions)	15 h		
	Self study	75 h		
Forms of Media	Moodle, online courses, presentations, computing			
	simulations, laboratory experiments			
Awarded Credit	5 Credit Points			
Language	English			
Examination	Written examination (2 h) or oral examination (30 min)			
Target skills:				

The students will be able to successfully integrate a PV system into a power network. They will gain a fundamental understanding of the structure and working principles of electric grids. They shall understand the special requirements of grid services to be provided by PV power plants and the challenges, but also the chances, related to it. The students shall understand the paradigm changes related to grid contol, if in the medium-term future the grid might be dominated by volatile renewable energy sources or in the long-term future even consist only of renewable sources. The special challenges to integrate volatile energy sources into the grid in larger and larger quantities will be taught and the key performance indicators of such installations will be discussed. A small power system will be simulated to gain an understanding of the issues involved in the integration of PV into the power system from the perspective of both, the network operator as well as the PV system integrator. The feasibility of an all renewable power system is being discussed.

Contents:

- Managing demand and supply
- Voltage levels of electric grids (high-voltage, medium-voltage, low-voltage) and interfaces
- Connection of PV power plants to the electric grid (to medium-voltage or low-voltage grid) •
- Actual and emerging standards for grid connection of PV inverters
- Centralized vs. decentralized public grid design
- Controllable local transformers for low-voltage grid stabilization at high PV integration levels
- PV grid integration complementary with other renewable or non-renewable energy forms
- Smart grids vs. classical grid control
- Future challenges and developments
- Security of supply issues
- Sustainable energy systems

Literature:

- Vincent J. Winstead: Electric Power Systems: Electrical Grid Fundamentals and Sustainable Power Integration, Taylor and Francis, publication date March 2018 announced
- Heinrich Häberlin: Photovoltaics, System Design and Practice, Wiley 2012
- **Original articles**

Prerequisites:

Fundamentals of electrical engineering: DC circuits, AC circuits (1 phase, 3 phases), impedances and admittances, active and reactive power in an AC circuit, transformers, fundamentals of power electronics

PES/11 Power Electronics in Photovoltaic Systems (PEPS)					
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		module			
Program	Photovoltaics Engineering Science (Master	of Science)			
Lecturer	Prof. Dr. Carlos Meza	/			
Semester	1. or 2.				
Workload	150 hours, including 75 teaching hours				
	Lecture	30 h			
Forms of tuition	Exercises	30 h			
	Laboratory experiments (and excursions)	15 h			
	Self study	75 h			
Forms of Media	Blackboard, Transparencies, Presentations,	Laboratory experiments			
Awarded Credit	5 Credit Points				
	English				
Examination	Written examination (2 h) or oral examination	n (30 min)			
Target skills:					
The students shall get a fur	ndamental understanding of the basics of pow	ver electronics which is			
the basis of inverters and C	C/DC-converters in PV systems. They shall I	be able to understand			
the working principles of the	e basic power electronic devices (MOSFETs.	IGBTs, thyristors) and			
how these devices are use	d in circuitry to establish inverters and conver	ters. They shall be able			
to simulate and to design p	ower electronic circuits for various applicatior	ns with mathematical			
models. They shall underst	and				
different inverter concepts	used in grid-connected or stand-alone system	ns, and also			
electronic components and	concepts for yield optimization of PV system	s, e.g. optimizers for			
shading situations.					
Contents:					
 Semiconductor devices 	for power electronics				
 Basic circuitry for converse 	 Basic circuitry for converters (AC/DC, DC/DC, DC/AC) 				
 Inverter concepts (grid- 	Inverter concepts (grid-connected, stand-alone, hybrid, module inverters)				
 Maximum power point 	Maximum power point tracking				
 Methods of power optir 	Methods of power optimization (power optimizers)				
Electronic loads for module characterization (indoor/outdoor)					
 Measurement concepts 	Measurement concepts for current-voltage characteristics recording				
Simulation and control	Simulation and control of power converters and inverters				
Battery charge control	Battery charge control				
Electric grid services	Electric grid services				
Literature:					
 Erickson, R. W., & Mak 	simovic, D. Fundamentals of power electronic	cs. Springer Science &			
Business Media, 2007.					
 Zhong, Q. C., & Hornik 	, T. Control of power inverters in renewable e	nergy and smart grid			
integration (Vol. 97). Jo	hn Wiley & Sons, 2012				
Ortega, Romeo, Julio A	ntonio Loría Perez, Per Johan Nicklasson, a	nd Hebertt J. Sira-			
Ramírez. Passivity-bas	ed control of Euler-Lagrange systems: mech	anical, electrical and			
electromechanical appl	electromechanical applications. Springer Science & Business Media, 2013.				
• Kasnid, Munammad H.	, ea. Power electronics handbook. Butterword	n-⊓einemann, 2017.			
Prerequisites:					
 Fundamentals of electr 	ical engineering: DC circuits, AC circuits (1 p	hase, 3 phases),			
impedances and admit	tances, active and reactive power in an AC ci	rcuit, transformers,			
tundamentals of semic	onductor devices and power electronics				
Mathematics: calculation (differentiation on biotected)	on with complex numbers; infinitesimal calcul	JS			
(anterentiation and inte	gration)				
Physics: solid state phy	vsics, semiconductor physics				

PES/12 Business Studies (BS) Compulsory module				
Program	Photovoltaics Engineering Science	e (Master of Science)		
Lecturer	Prof. Dr. Carsten Fussan			
Semester	1. or 2.			
Workload	150 hours, including 60 teaching h	ours		
	Lecture	30 h		
	Exercises	30 h		
Forms of tuition				
	Self study	90 h		
Forma of Madia	Plackboard Transporancias Drag	antationa		
	Blackboard, Transparencies, Presentations			
Awarded Credit	5 Credit Points			
Language	English			
Examination	Written examination (1 h) + Case Study / Presentation (20 min)			
The module provides an introd Administration. The students g of the science. On this basis, s companies especially in the ph measures for managing techno factors. The students understa thinking. An additional focus of based on scientific theoretical p for ethical challenges in the con Contents:	uctory overview of the dominant seg et to know the different functional are tudents generate transfers for the de otovoltaic industry. The students are ology driven companies and they can nd the logic of modern management the course is on the introduction to to principles. Across all topics, the stud- mpany.	ments of Business eas and the basic methodology esign and management of a able to design different identify related critical success and business model oriented the methods of scientific work ents are to be sensitized		
 Understanding Busines Entrepreneurship, New Understanding the Glo MANAGING THE BUS Organizing the Busines Operations Management 	 Understanding Business Ethics and Social Responsibility Entrepreneurship, New Ventures, and Business Ownership Understanding the Global Context of Business MANAGING THE BUSINESS Organizing the Business Operations Management and Quality 			
PEOPLE IN ORGANIZ Employee Behavior an Leadership and Decisi Human Resource Man PRINCIPLES OF MAR COMPETITIVE ADVAI	 PEOPLE IN ORGANIZATIONS Employee Behavior and Motivation Leadership and Decision Making Human Resource Management and Labor Relations PRINCIPLES OF MARKETING: BUILDING RELATIONSHIPS WITH CUSTOMERS FOR COMPETITIVE ADVANTAGE 			
 Marketing Processes a Developing and Pricing Distributing and Promo MANAGING INFORMA Information Technolog 	Dicesses and Consumer Behavior nd Pricing Products nd Promoting Products INFORMATION FOR BETTER BUSINESS DECISIONS Technology (IT) for Business			
THE FINANCIAL SYS Business Finances Literature: Ebert, R.; Griffin, R. (no Robbins, S.; Coulter, M Daft, R.; Marcic, D. (20)	TEM AND ISSUES IN FINANCIAL M ewest edition): Business Essentials, I 1. (2017): Management, Pearson Ed 118): Understanding Management, C	IANAGEMENT Pearson Education ucation engage Learning		
 Needle, D. (2015): Bus Cengage Learning Kotler, P.; Armstrong, (Daft, R.; Murphy, J.; W Perspective, Cengage Prerequisites: 	Giness in Context. An Introduction int G. (newest edition): Principles of Ma Fillmot, H. (2017): Organization Theo Learning	o Business and its Environment, rketing, Pearson ry and Design: An international		
Knowledge of the Engl	ish language			

PES/13 Master The	sis (including Colloquium)	Compulsory modul
Program	Photovoltaics Engineering S	Compuisory modul
Piografii	depending on specific topic	
Somostor		
Norklood	3. 000 bours	
WORKIOAD	900 hours	750 6
Forms of tuition	Colloquium	150 h
Awarded Credit	30 Credit Points	
_anguage	English	
Examination	Written thesis and oral pres	entation (30 min plus 60 min discussion
Farget skills:		
The students shall be specific scientific que	able to use and show the ability to stions.	transfer basic theoretical knowledge to
They shall be able to	solve a scientific problem by using	scientific methodology.
They shall be able to and publication stand	present their results in a written the lards.	esis according to scientific writing
Contents: Depending on chose	n specific topic	
L iterature:	ecific tonic	

Prerequisites: all compulsory modules of 1. and 2.semester